

생산경쟁력 제고

- Q를 중심으로 -



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> Home > Innovation > Pictures of the Future > Industry & Automation > Digital Factory: Self-Organizing Factories

Digital Factory

"Industrie 4.0": Seven Facts to Know about the Future of Manufacturing

Why the name "Industrie 4.0"?

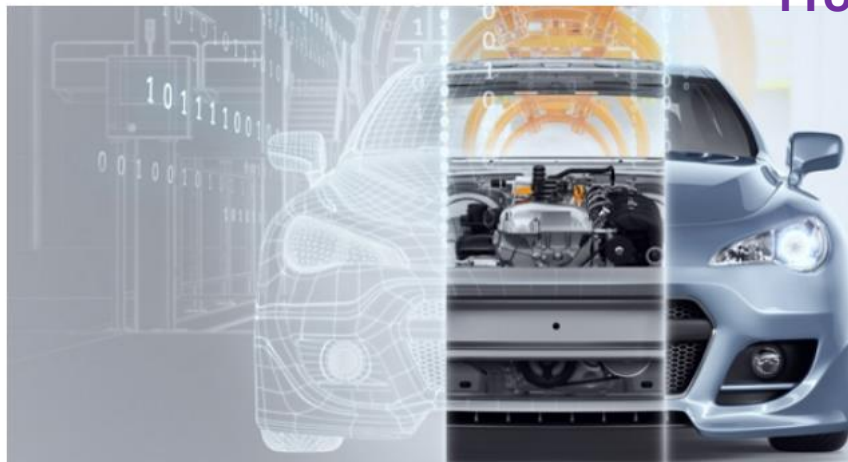
From Big Data to Smart Data

Data-Driven Manufacturing

Faster, more Flexible and Efficient Production

Merging Worlds

Self-organizing Factories



In a vision of the future of manufacturing, the pervasive networking of people, things, and machines will create completely new production environments. Manufacturers, researchers, and governments are working together to explore and implement this vision for tomorrow's networked factory, which is embodied in Germany's "Industrie 4.0" concept. But what are the forces driving this development?

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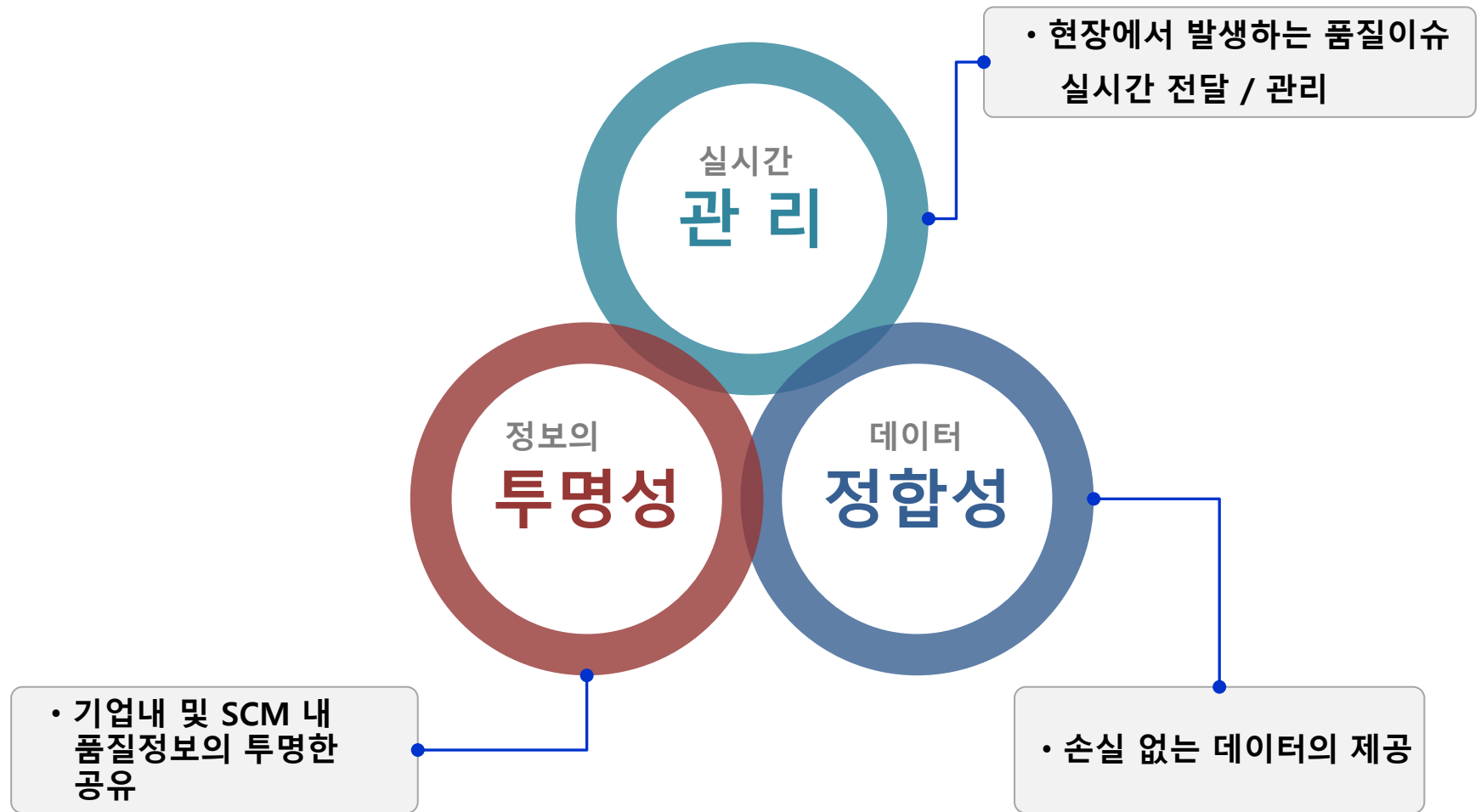
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21 January 2016

Already a Reality

자료 : <http://www.siemens.com/innovation/en/home/pictures-of-the-future/industry-and-automation/digital-factory-trends-industrie-4-0.html>

디지털 팩토리(스마트 공장)과 품질관리 특성





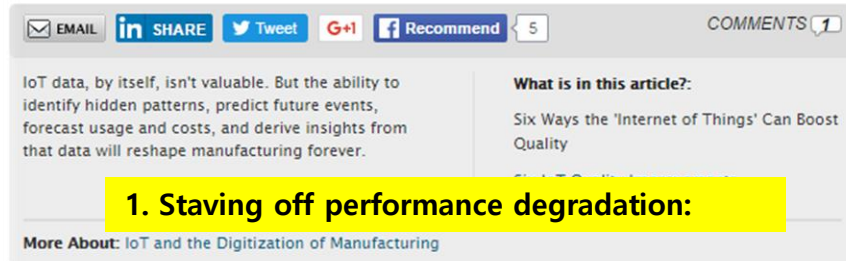
빅 데이터가 품질경영에 영향을 주는 방안

5 Ways Big Data will Impact **Q**uality **M**anagement

Six Ways the 'Internet of Things' Can Boost Quality

Mike Hitmar, SAS

Sep 4, 2014



1. Staving off performance degradation:

2. Improving warranty costs and service contract profitability:

3. Ending scrap and rework:

4. Reinventing the service contract:

5. Out-innovating the competition:

6. Developing new business opportunities:

1. Correlating performance metrics across multiple plants
복수 공장 간의 성과 척도의 연결
2. Perform predictive modeling of manufacturing data
제조 데이터에 대한 예측 모델 수행
3. Better understanding of supplier network performance
공급자 네트워크 성과에 대한 이해
4. Faster customer service and support
고객 서비스와 지원의 신속화
5. Real-time alerts based on manufacturing data
제조 데이터에 대한 실시간 점검과 대응

자료 : <http://www.hertzler.com/2014/06/5-ways-big-data-will-impact-quality-management/>



자료 : <http://www.industryweek.com/IoT-boosts-quality>

Digital Factories: The End of Defects



Want to know how manufacturing will change over the next few years? Then take a look at Siemens' electronics plant in Amberg, Germany. There, products already communicate with production machines, and IT systems control and optimize all processes to ensure the lowest possible defect rate.

Everything is clean and germ-free. Looking for a piece of dust here is comparable to searching for the proverbial needle in a haystack. Employees wear white lab coats and walk noiselessly across spotless white linoleum and patterned PVC floors. The high, white and-gray machine cabinets stand in a row. Between them are monitors displaying floods of data that scroll downwards like waterfalls. Indicator lamps flash red and green, while long rows of halogen lamps bathe the hall in a bright, cool light. A little daylight filters into the hall through a few slit-like windows that reach from floor to ceiling. The light shows that spring has finally arrived. Assembly lines clack, a forklift hums, and air-controlled valves hiss. What seems at first glance to be as antiseptic as a hospital operating room is in fact the factory hall of Siemens' Amberg Electronics Plant (German abbreviation: EWA).

Automating Production of Automation Systems

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1 October 2014

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자료 : <http://www.siemens.com/innovation/en/home/pictures-of-the-future/industry-and-automation/digital-factories-defects-a-vanishing-species.html>

등장

로봇

점점의 변신
경험의 변화

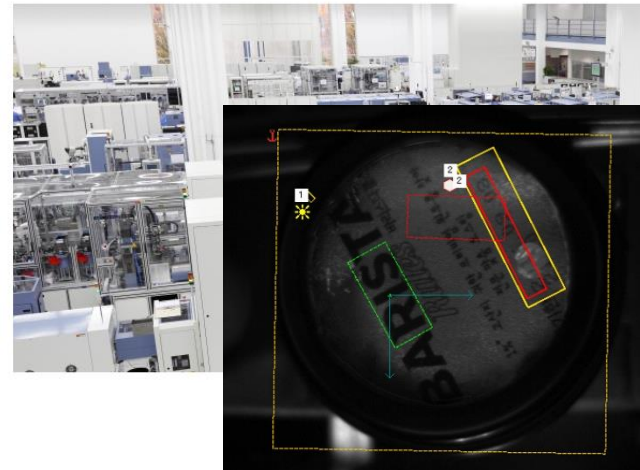
멸종

불량



Digital Factory

Defects: A Vanishing Species?



사물인터넷, 클라우드, 빅
데이터, 모바일이 결합된
ICBM(IoT, Cloud, Big
Data, Mobile) 통합 플랫폼

인공지능, 로봇을 통해 "실재와 가상이 통합"되고
인간과 인간, 인간과 기계제품, 기계와 기계가 "서로 소통"하여
새로운 형태의 제품과 서비스, 비즈니스를 만들어 내는 것

주요 국가의 품질정책 비교

구분	미국	독일	일본	중국	한국
국가 정책 National Policy	국가 첨단 제조 전략 계획	첨단기술전 략2020	과학기술혁 신종합전략	중국제조 2025	제조혁신3.0
정책 초점 Focus	첨단제조	첨단기술 (인더스트 리4.0)	혁신	품질	창조경제 제조혁신
목표 설정 갭 극복 (Target = GAP)	첨단제조 제조준비수 준(MRL)의 갭	첨단과 응 용기술의 갭	제조경쟁력 과 제조기 반의 갭	제조강국 대비 제조 경쟁력의 갭	선진국과의 갭, 중국과 의 갭
품질정책 Quality Policy	히든	히든 골든	히든	오픈	오픈 → 히든

한국 품질정책 아젠다 요약 : 3IN



새로운 품질 아젠다

01. 품질은 모든 부서가 해야 할 일
02. 내부 CFT 품질 조직 운영
03. 새로운 품질경영 기술의 활용
04. 공급 품질경영의 획기적 개선
05. 소셜미디어를 활용한 고객 피드백 확보
06. 품질 분석을 통한 히든 성과 관계 분석
07. 모바일 역량을 활용하여 품질경영 솔루션의 새로운 기준 마련
08. 빅 데이터를 활용하여 품질 개선
09. IoT를 전략적으로 활용
10. 기존 품질경영 방식에 대한 인식과 개선

근경과 신동

근본적인 경쟁력 강화 “그리고” 신성장 동력의 확보

